LURE OF THE NORTH

IMPORTANT Rubber Soling Kit Update - December 2019

Read before constructing your moccasins.

Please note: We have now determined that this soling kit is only appropriate to be used on moccasins that have been constructed with the "flesh" (fuzzy) side out. These will fail if applied to the "grain" (smooth) side of hides. If you have followed this direction and still have issues with your soles, please contact us, we are here to help and want to ensure you get a great product!

Thank you and happy trekking!

~ Dave and Kielyn Marrone

LURE OF THE NORTH

Rubber Soling Instructions

Materials Included:

- 500 mL Rapid Bond (adhesive);
- 70 grams of rubber;
- 1" disposable paint brush;

Materials Not- Included:

- Rubber Gloves;
- Paper Towel;
- Pie plate or empty can for mixing

Directions:

The painting should be done in a well ventilated area, not your living room or kitchen.

- 1. Wear your moccasins a few times without the painted sole. This will work them in and roughen the surface for better adhesion of the sole. If you want to sole your moccasins right away then using a course wire brush, brush the soles of the moccasins enough so that the natural shine of the hide disappears.
- 2. Stuff your moccasin with your boot liner, or socks to fill the foot out to make the hide taut. Putting your hand inside the moccasin works too!
- 3. Stir the barge with a stick until it becomes a consistent colour;
- 4. Paint a thin layer of JUST cement on to the sole, migrating just above the flat of the foot so that the glue portion of the sole extends beyond your tread;
- 5. Let dry for half an hour in a heated environment until slightly tacky;
- 6. Mix enough rubber dust into the remainder of the cement just enough to turn the whole mixture black. You want to add enough so that when you paint it on it's not globular but not too little that it's mostly glue;
- 7. Paint a fairly thick layer of the rubber-cement mixture over the first coat. Let dry for 20 minutes or until you can press it with your rubber gloves without it sticking to your gloves;
- 8. Press with your hands down on your moccasins so that the glue/rubber mixture is pressed flat and looks like a consistent sole.
- 9. Paint a second coat of rubber-cement mixture to fill in any gaps on the sole. Let dry enough so that you can press it firmly down onto the sole.
- 10. Paint a thin layer of just glue around the edges and press the rubber/glue mixture is pressed down and won't catch am edge.



Tips:

- Cover your paint brush with a plastic bag in between each coat;
- If the RapidBond cement seems overly thick (gloppy) use a few drops of toluene solution to thin it out;

Reapplication:

- Cut any peeling sections off before reapplying;
- Do a cement only layer to encourage better adhesion before mixing in the rubber dust.









- May cause drowsiness or dissiness. H340 - May cause genetic defects. H361 - Suspected of damaging fertility or the unborn child. H373 - May cause damage to organs through prolonged or repeated exposure, smoking. P233 - Keep container tightly closed. P240 - Ground/bond container and receiving equipment. P241 - Use explosion-proof electrical, ventilating, and lighting equipment. P242 - Use only non-sparking tools. P243 - Take precautionary measures against static discharge. P260 -Do not breathe vapors, mist, or spray. P264 - Wash hands, forearms, and other exposed areas thoroughly after handling. P271 - Use only outdoors or a wiventilated area. P273 - Avoid release to the environment. P280 - Wear protective gloves, protective doiling, and eye protection. P301+P310 - IF SWALLOWED: Immediately call a poison center or doctor. P305+ 361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with wear/s lower. P304+P340 - IF INHALED: Remove person to fresh air and keep at rest in a position confortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P314 - Get medical advice/attention if you feel unwell. P331 - D0 N0T induce vomiting.

DANGER

H225 - Liquide et vapeurs très inflammables. H304 - Peut être mortel en cas d'ingestion et de pénétration dans les voies respiratoires. H315 - Provoque une irritation cutanée. H317 - Peut provoquer une allergie cutanée. H319 - Provoque une sévère irritation des yeux. H336 - Peut provoquer somnolence ou vertiges. H340 - Peut induire des anomalies génétiques. H361 - Susceptible de nuire à la fertilité ou au fœtus. H373 -Risque présumé d'effets graves pour les organes à la suite d'expositions répétées ou d'une exposition prolongée. P210 - Tenir à l'écart de la chaleur/des étincelles/des flammes nues/des surfaces chaudes - Ne pas fumer. P233 - Maintenir le récipient fermé de manière étanche. P240 - Mise à la erre/liaison équipotentielle du récipient et du matériel de réception. P247 - Utiliser du matériel électrique/de ventilation/ d'éclairage/antidéflagrant. P242 - Ne pas utiliser d'outils produisant des étincelles. P243 - Prendre des mesures de précaution contre les décharges électrostatiques. P260 - Ne pas respirer les brouillards/vapeurs/aérosols. P264 - Se laver les mains, les avant-bras, et d'autres zones exposées à fond après manipulation, P271 - Utiliser seulement en plein air ou dans un endroit bien ventié. P273 - Éviter le rejet dans l'environnement. P280 - Porter des gants / vêtements de protection / protection des yeux / du visage. P301 + P310 - EN CAS D'INGESTION: appeler immédiatement un centre antipoison ou un médecin. P303+P361+P353 - EN CAS DE CONTACT AVEC LA PEAU (ou les cheveux): Enlever immédiatement les vétements contaminés. Rincer la peau à l'eau/se doucher. P304+P340 - EN CAS D'INHALATION: Déplacer la personne à l'air frais et la maintenir au repos dans une position confortable pour respirer. P305+P351+P338 SI DANS LES YEUX: Rincer avec précaution à l'eau pendant plusieurs minutes. Enlever les lentilles de contact, S présent et facile à faire. Continuer à rincer. P314 - Consulter un médecin en cas de malaise. P331 - NE PAS faire vomir.